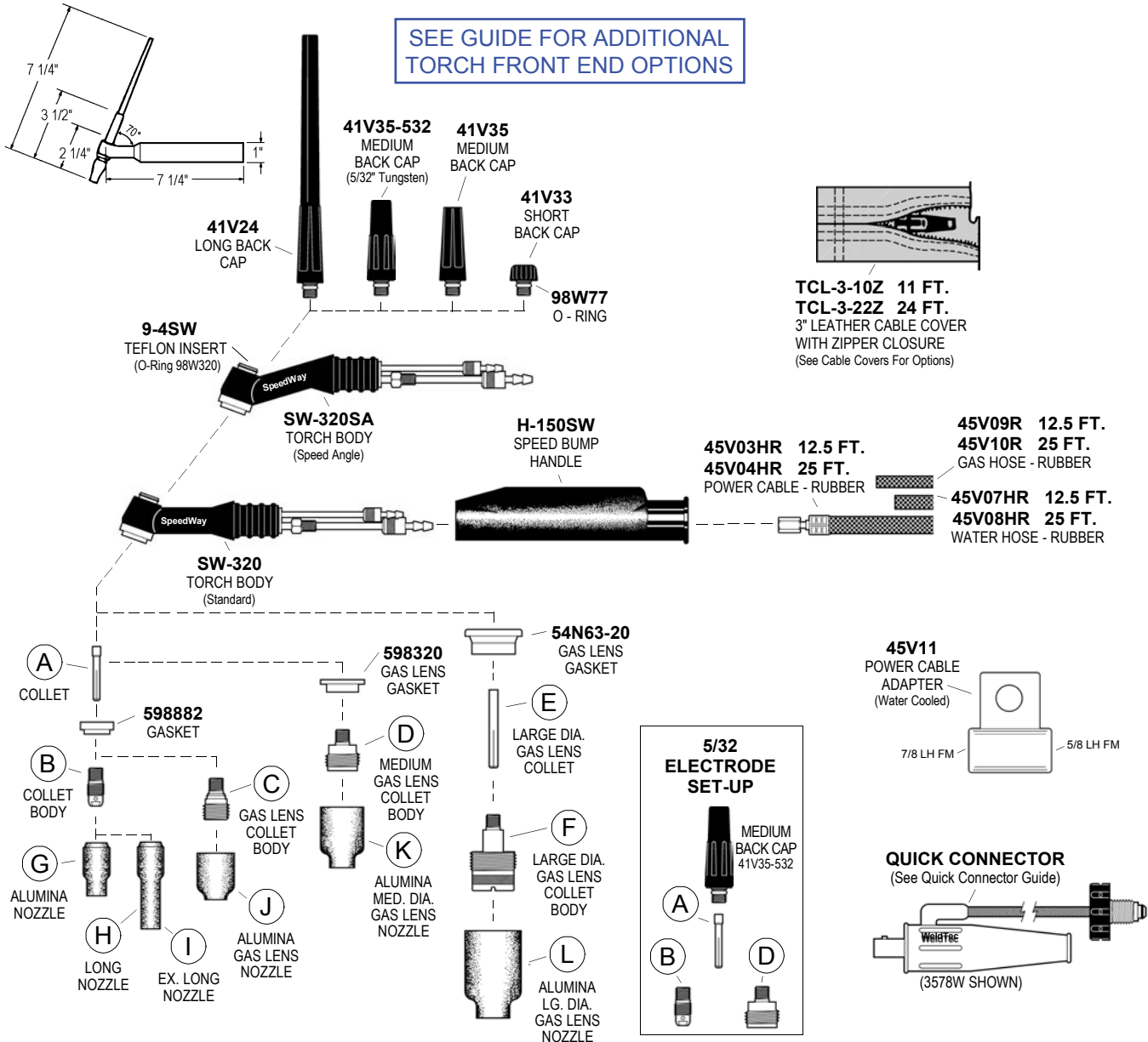


SPEEDWAY[®] SERIES

REPLACEMENT
PARTS

SW-320 • SW-320SA
STANDARD SPEED ANGLE
320 AMPS • WATER COOLED

SEE GUIDE FOR ADDITIONAL
TORCH FRONT END OPTIONS



COPYRIGHT 1998 - 2019 TEC WELDING PRODUCTS, INC.

COLLETS • COLLET BODIES • GAS LENS

ITEM	ELECTRODE DIAMETER	.020 0,5	.040 1,0	1/16 1,6	3/32 2,4	1/8 3,2	5/32 4,0	ITEM	NO. SIZE	3 3/16"	4 1/4"	5 5/16"	6 3/8"	7 7/16"	8 1/2"	10 5/8"	11 11/16"	12 3/4"
A	COLLET	13N20	13N21	13N22	13N23	13N24	13NC532	G	ALUMINA	—	13N08	13N09	13N10	13N11	13N12	13N13	—	—
B	COLLET BODY	13N25	13N26	13N27	13N28	13N29	13NCB532	H	LONG 1 7/8"	796F70A	796F71A	796F72A	796F73A	—	—	—	—	—
C	GAS LENS	45V41	45V42	45V43	45V44	45V45	—	I	EX. LONG 2 1/2"	796F74A	796F75A	796F76A	796F77A	—	—	—	—	—
D	MED. DIA. GAS LENS	—	—	45V35SW	45V36SW	45V37SW	45V38SW	J	ALUMINA GAS LENS	—	53N58	53N59	53N60	53N61	53N61S	—	—	—
E	LG. DIA GAS LENS COLLET	13N20L	13N21L	13N22L	13N23L	13N24L	—	K	ALUMINA MED. DIA. GAS LENS	—	—	—	54N16SW	54N15SW	54N14SW	54N12SW	54N19	—
F	LG. DIA GAS LENS	45V0204S	45V116S	45V64S	995795S	—	—	L	ALUMINA LG. DIA. GAS LENS	—	—	—	57N75	—	57N74	53N88	—	53N87**

** #15 53N89 15/16" ID X 1 7/8" Long.

MANUFACTURED IN USA
TEC WELDING PRODUCTS, INC. • PO BOX 1870 • SAN MARCOS, CA 92079 • (760) 747-3700
www.tectorch.com e-mail info@tectorch.com www.weldtec.com

REVISION J