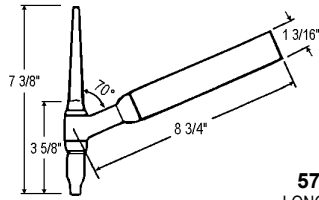


SPEEDWAY[®] SERIES

REPLACEMENT PARTS

SW-450 450 AMPS • WATER COOLED



57Y02
LONG BACK
CAP

57Y04
SHORT BACK
CAP

98W18
O - RING

SW-450
TORCH
BODY

H-200SW
SPEED BUMP
HANDLE

GAS HOSE - RUBBER
40V75R 12.5 FT.
41V30R 25 FT.

WATER HOSE - RUBBER
40V74R 12.5 FT.
41V32R 25 FT.

POWER CABLE - RUBBER
40V64HR 12.5 FT.
41V29HR 25 FT.

TCL-3-10Z 11 FT.
TCL-3-22Z 24 FT.
3" LEATHER CABLE COVER
WITH ZIPPER CLOSURE

A
COLLET

18NG-GL
GAS LENS
GASKET

18NG
NOZZLE
GASKET

3578W
DIN CONNECTOR
(Water Cooled)
WeldTec
(3578W SHOWN)

45V11
POWER CABLE
ADAPTER
(Water Cooled)

D
LARGE DIA.
GAS LENS
COLLET BODY

B
COLLET
BODY

C
GAS LENS
COLLET BODY

7/8 LH FM

5/8 LH FM

57N76
CERAMIC
ADAPTER

G
ALUMINA
LG. DIA.
GAS LENS
NOZZLE

E
ALUMINA
NOZZLE

F
LONG
ALUMINA
NOZZLE
3"

H
METAL
NOZZLE

AK-450 ACCESSORY KIT
INCLUDES: 3 - COLLETS-HD 3/32, 1/8, 5/32
1 - COLLET BODY
3 - GAS LENS 3/32, 1/8, 5/32
3 - ALUMINA NOZZLES #6, #7, #8
3 - TUNGSTEN ELECTRODES 3/32, 1/8, 5/32 X 7"

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COLLETS • COLLET BODIES • GAS LENS

ITEM	ELECTRODE DIAMETER	.040 1,0	1/16 1,6	3/32 2,4	1/8 3,2	5/32 4,0	3/16 4,8
A	COLLET	10N22HD	10N23HD	10N24HD	10N25HD	54N20HD	18C36
B	COLLET BODY	NCB-36					
C	GAS LENS	18GL04	18GL16	18GL32	18GL18	18GL53	18GL36
D	LG. DIA GAS LENS	45V94	45V95	45V96	45V97	45V98	45V99

GAS NOZZLES

ITEM	NO. SIZE	4 1/4"	5 5/16"	6 3/8"	7 7/16"	8 1/2"	10 5/8"	11 11/16"	12 3/4"
E	ALUMINA	54N18	54N17	54N16	54N15	54N14	—	54N19	—
HPS*		—	—	—	54N15HPS	54N14HPS	—	—	—
F	LONG ALUMINA 3"	—	54N17L	54N16L	54N15L	—	—	—	—
G	ALUMINA LG. DIA. GAS LENS	—	—	57N75	—	57N74	53N88	—	53N87**
H	METAL	—	—	—	—	—	57N78	—	57N77

* Nozzles Available In HPS High Performance Series (Gray Color).

** #15 53N89 15/16" ID X 1 7/8" Long.

MANUFACTURED IN USA
TEC WELDING PRODUCTS, INC. • PO BOX 1870 • SAN MARCOS, CA 92079 • (760) 747-3700

www.tectorch.com

e-mail info@tectorch.com

www.weldtec.com

REVISION H