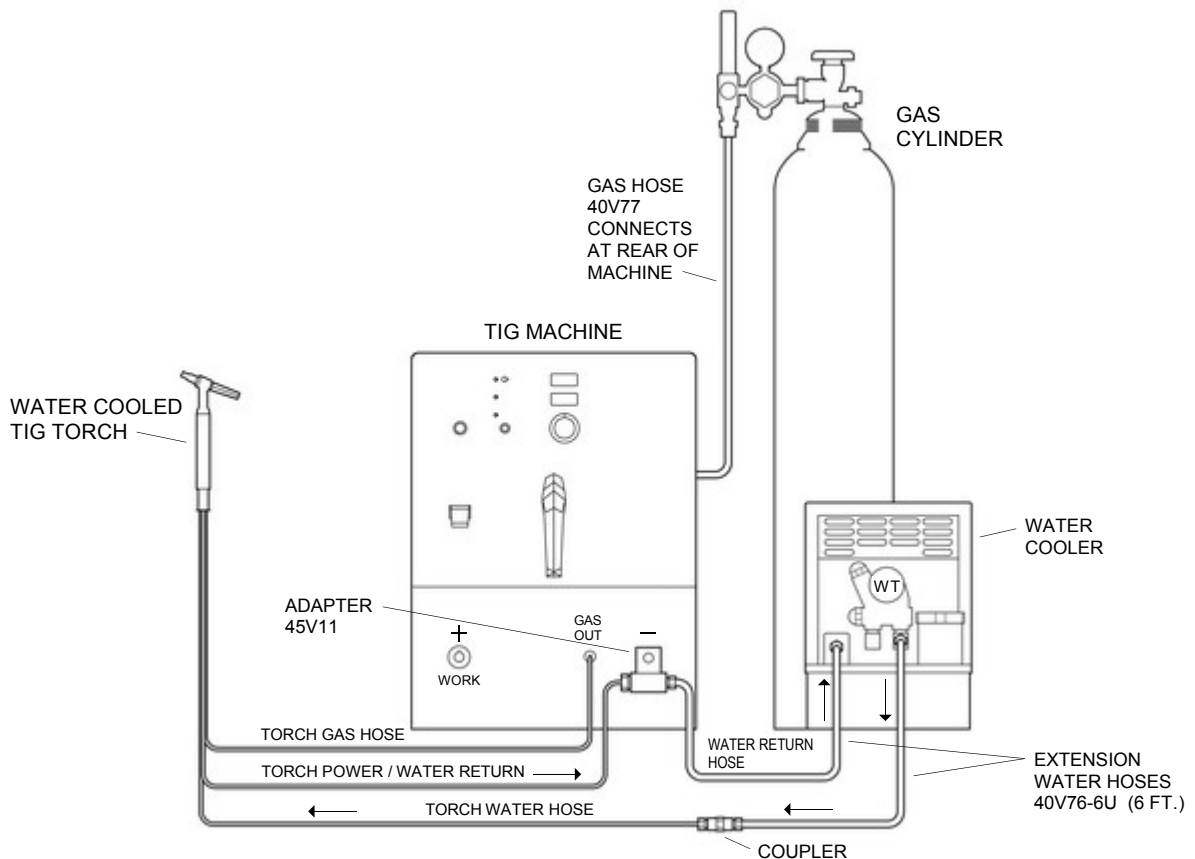
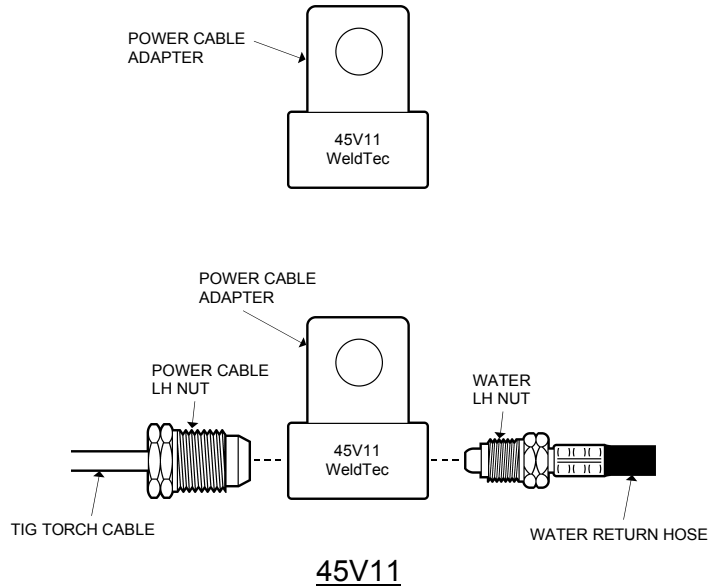


## INSTALLATION INSTRUCTIONS ALL WATER COOLED TORCHES

### PCA - ADAPTER THREADED STUD CONNECTION

- Turn off power supply. Mount the power cable adapter to electrode (torch) stud on the power supply.
- Screw the brass nut (power cable) and brass nut (water return hose) into adapter. Connect other end of hose to water return (water in) side of water cooler. Note Left Hand - "LH" threads. Tighten only snug. Do not over tighten.



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