

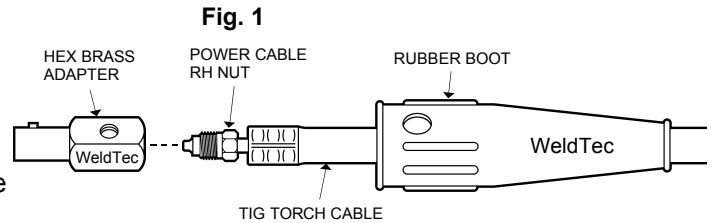
## 2538-GT & 3538GT QUICK CONNECTOR INSTALLATION INSTRUCTIONS

- Push the torch power cable nut thru the hole on the tapered end of the rubber boot as shown in Fig. 1.  
(This will take a little effort to get started.)

Torch Series	Power Cable	Cable Type	DIN Connector
WT-9, 9F WT-17, 17F	57Y01R 57Y03R	One Piece	2538-GT
WT-9, 9F WT-17, 17F	57Y01R 57Y03R	One Piece	3538GT

- Screw the brass nut into the hex adapter.  
Note: Right Hand - "RH" threads. Tighten only snug. Do not over tighten. Do not use teflon tape.

- Align the small side hole on the hex brass adapter with the side hole on the rubber boot before pushing the boot completely to the edge of the hex portion.



- Position the rubber boot side hole to expose the threaded side hole on the hex brass adapter. Insert nylon washer and screw into hole as shown in Fig. 2.  
Note: Right Hand - "RH" threads. Tighten only snug. Do not over tighten.

- **Turn Off Power Supply**  
Insert adapter end into electrode receptacle on power supply and twist clockwise until snug.

