

EXTENSION ADAPTER INSTALLATION INSTRUCTIONS

PCA - 3G

- Push the torch power cable thru the hole on the small end of the rubber boot as shown in Fig. 1.

- Screw the brass nut into the power cable adapter. Note Right Hand - "RH" threads. Do not over tighten.

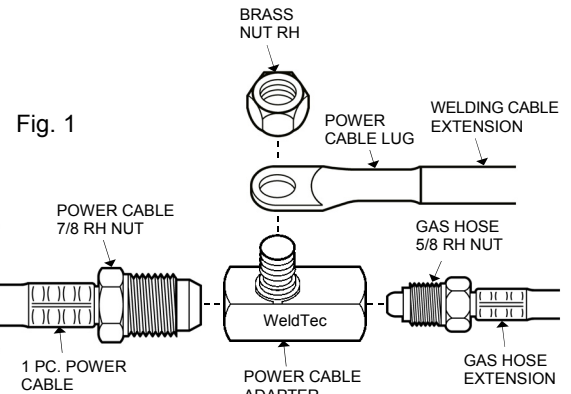
- Screw the brass nut on the gas hose extension into the power cable adapter. Note Right Hand - "RH" threads. Do not over tighten.

- Attach and align the power cable lug onto the brass stud and tighten with brass nut.

- Position the rubber boot over the power cable adapter as shown in Fig. 2.

- **Turn Off Power Supply**
Connect other end of power cable extension to electrode receptacle (torch) on power supply.

- Connect other end of gas hose extension to flowmeter/regulator on gas cylinder. Note Right Hand - "RH" threads. Do not over tighten.

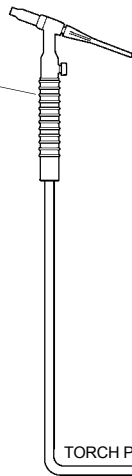


Note: PCA-3G includes power cable adapter, brass nut and rubber boot.

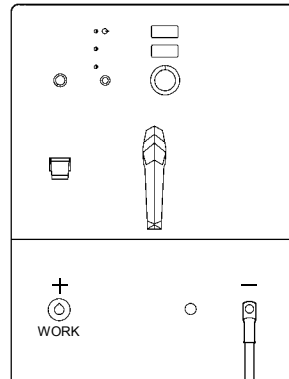
Fig. 2



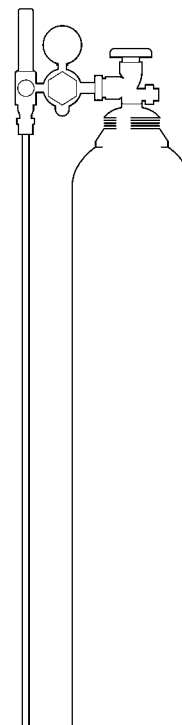
AIR COOLED
TIG TORCH
WITH BUILT IN
GAS VALVE
WT-26V, 26FV



GAS DRIVE
OR
TIG MACHINE



ARGON GAS
CYLINDER



EXTENSION
ADAPTER
PCA-3G

TORCH POWER CABLE

WELDING CABLE EXTENSION

GAS EXT. HOSE
40V77 12 1/2 Ft.
40V77L 25 Ft.