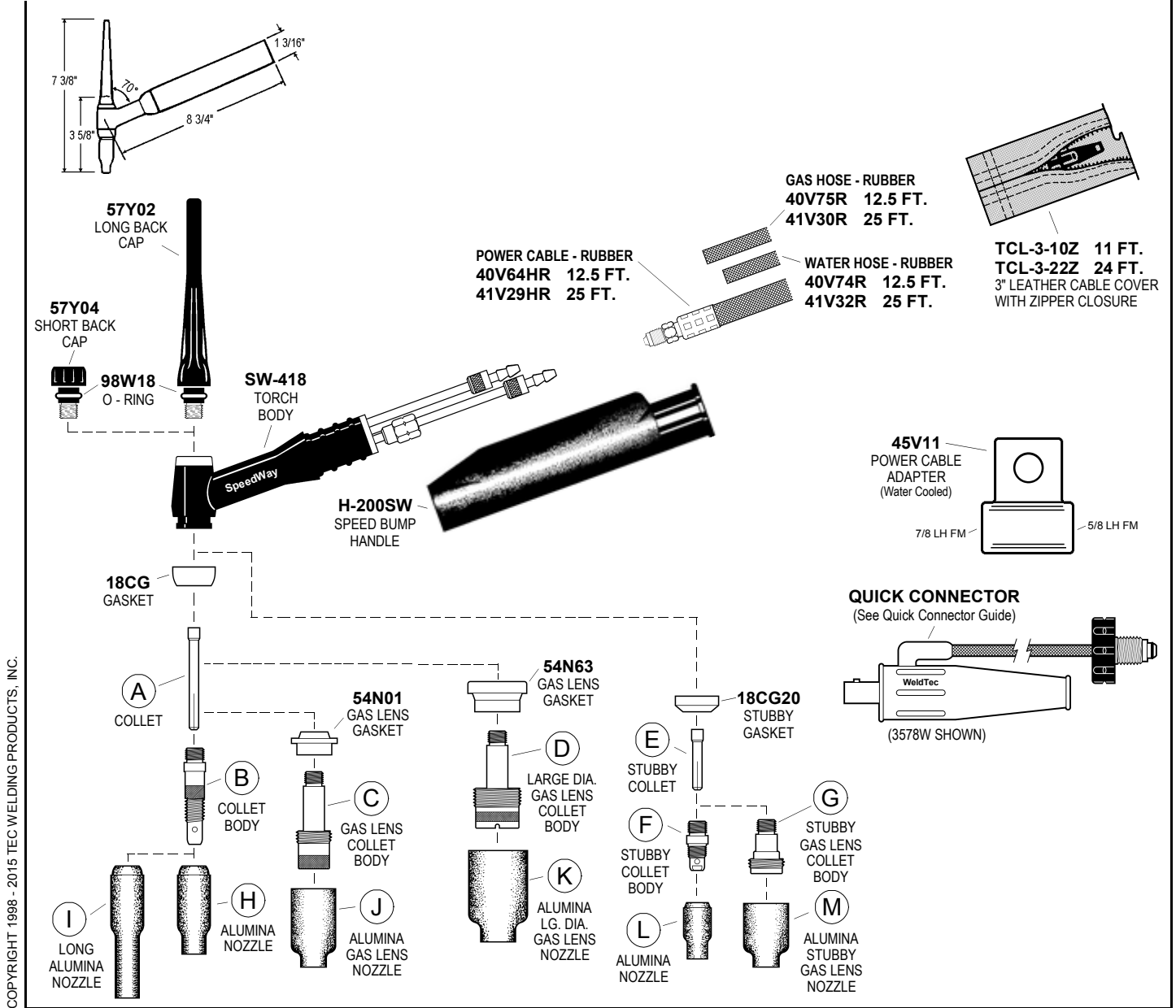


# SPEEDWAY<sup>®</sup> SERIES

## REPLACEMENT PARTS

## SW-418 420 AMPS • WATER COOLED



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### COLLETS • COLLET BODIES • GAS LENS

| ITEM | ELECTRODE DIAMETER | .020<br>0,5 | .040<br>1,0 | 1/16<br>1,6 | 3/32<br>2,4 | 1/8<br>3,2 | 5/32<br>4,0 |   |
|------|--------------------|-------------|-------------|-------------|-------------|------------|-------------|---|
| A    | COLLET             | 10N21       | 10N22       | 10N23       | 10N24       | 10N25      | 54N20       |   |
| B    | COLLET BODY        | 10N29       | 10N30       | 10N31       | 10N32       | 10N28      | 406488      |   |
| C    | GAS LENS           | 45V29       | 45V24       | 45V25       | 45V26       | 45V27      | 45V28       |   |
| D    | LG. DIA. GAS LENS  | 45V0204     |             | 45V116      | 45V64       | 995795     | 45V63       |   |
| E    | STUBBY COLLET      | —           | —           | 10N23S      | 10N24S      | 10N25S     | —           |   |
| F    | STUBBY COLLET BODY | 17CB20      |             |             |             |            |             | — |
| G    | STUBBY GAS LENS    | —           | —           | 45V25S      | 45V26S      | 45V27S     | —           |   |

### GAS NOZZLES

| ITEM | NO. SIZE                  | 4<br>1/4" | 5<br>5/16" | 6<br>3/8" | 7<br>7/16" | 8<br>1/2" | 10<br>5/8" | 11<br>11/16" | 12<br>3/4" |
|------|---------------------------|-----------|------------|-----------|------------|-----------|------------|--------------|------------|
| H    | ALUMINA NOZZLE            | 10N50     | 10N49      | 10N48     | 10N47      | 10N46     | 10N45      | —            | 10N44      |
| I    | ALUMINA 3" LONG           | —         | 10N49L     | 10N48L    | 10N47L     | —         | —          | —            | —          |
| J    | ALUMINA GAS LENS          | 54N18     | 54N17      | 54N16     | 54N15      | 54N14     | —          | 54N19        | —          |
| HPS* |                           | —         | —          | —         | 54N15HPS   | 54N14HPS  | —          | —            | —          |
| K    | ALUMINA LG. DIA. GAS LENS | —         | —          | 57N75     | —          | 57N74     | 53N88      | —            | 53N87      |
| L    | ALUMINA NOZZLE            | 13N08     | 13N09      | 13N10     | 13N11      | 13N12     | 13N13      | —            | —          |
| M    | ALUMINA STUBBY GAS LENS   | —         | —          | 54N16SW   | 54N15SW    | 54N14SW   | 54N12SW    | 54N19        | —          |

Specifications and descriptions subject to change without notice.

\* Nozzles Available In HPS High Performance Series (Gray Color).

MANUFACTURED IN USA  
TEC WELDING PRODUCTS, INC. • PO BOX 1870 • SAN MARCOS, CA 92079 • (760) 747-3700

www.tectorch.com

e-mail info@tectorch.com

www.weldtec.com

REVISION F