

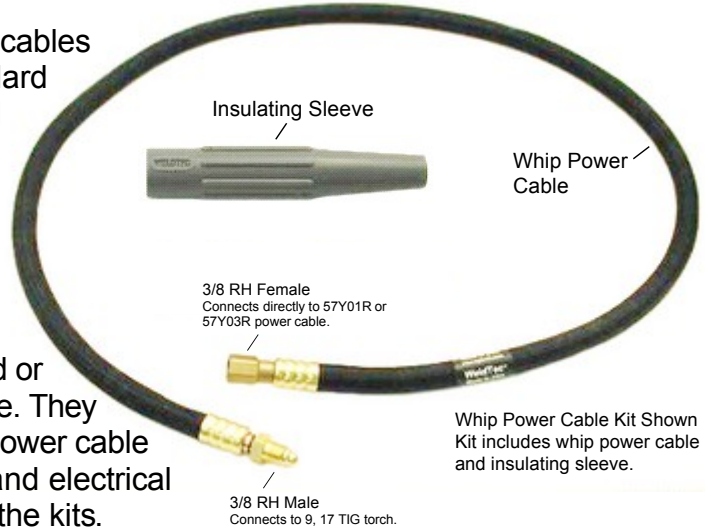
Whip - Extension Power Cables

Air Cooled TIG Torches WT-9 WT-17

These “super flexible” whip - extension power cables add flexibility and maneuverability to the standard TIG torch giving the welder more control and ease of use.

Made from a soft non-conductive rubber tube with a durable over braided cover for maximum flexibility, kink resistance and light weight.

These power cables can be used as a whip lead or as an extension to the existing torch power cable. They simply connect to the torch end of the normal power cable and the connection is protected from damage and electrical shorting with the insulating sleeve supplied in the kits.



The whip - extension power cables are available in 3, 6, 12.5 and 25 foot lengths.



Whip Cable on Standard Rubber Power Cable



Whip Cable on 2-Pc Power Cable



Whip Cable with PCA-2 Adapter

ORDER INFORMATION

| KIT | Torch Series | Part Number | Length (ft.) | Description |
|-------------------|--------------|-----------------------|--------------|---|
| | 9, 17 | 57Y01SF - 3WK | 3 | Whip Power Cable Kit with Sleeve |
| | | 57Y01SF - 6WK | 6 | Whip Power Cable Kit with Sleeve |
| | | 57Y01SF - 12WK | 12 | Extension Power Cable Kit with Sleeve |
| | | 57Y01SF - 25WK | 25 | Extension Power Cable Kit with Sleeve |
| INSULATING SLEEVE | 9, 17 | PCA-4-1 | | Insulating Sleeve - Silicone Rubber (Used with Whip Cables) |
| | | | | Note: Sleeve can be used as a soft flexible handle for WT-9, 17, 20, 24 torch models. |



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Specifications subject to change without notice.

WHIP EXTENSION POWER CABLE INSTALLATION INSTRUCTIONS

| Torch Series | Power Cable | Cable Type | Ft. | Part No. |
|---|--------------------|------------|----------------------|---------------------------------------|
| WT-9, 9F, 9FV, 9V WT-17, 17F, 17FV, 17V | 57Y01R 57Y03R | One Piece | 3 6 12.5 25 | 57Y01SF-3WK -6WK -12WK -25WK |
| WT-9, 9F, 9FV, 9V WT-17, 17F, 17FV, 17V | 57Y01-2 57Y03-2 | Two Piece | | |

- Push the whip extension power cable thru the tapered end of the rubber insulating sleeve as shown in Fig. 1.
(This will take a little effort to get started.)
- Screw the power cable brass nut into the extension cable brass connector.
Note: Right Hand - "RH" threads.
Tighten only snug. Do not over tighten.
Do not use teflon tape on welding fittings.
- Position the rubber insulating sleeve over the power cable connection as shown in Fig. 2.
- Push the whip extension cable assembly thru the torch handle as shown in Fig. 2.
Screw the power cable brass nut into the torch cable brass connector.
Note: Right Hand - "RH" threads.
Tighten only snug. Do not over tighten.
Do not use teflon tape on welding fittings.
- Position the torch handle on the torch body as shown in Fig. 3.
- **Turn Off Power Supply**
Connect TIG torch assembly into electrode receptacle on power supply.

Fig. 1

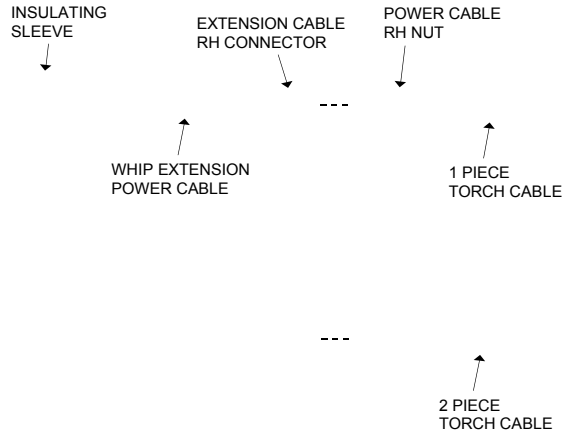


Fig. 2

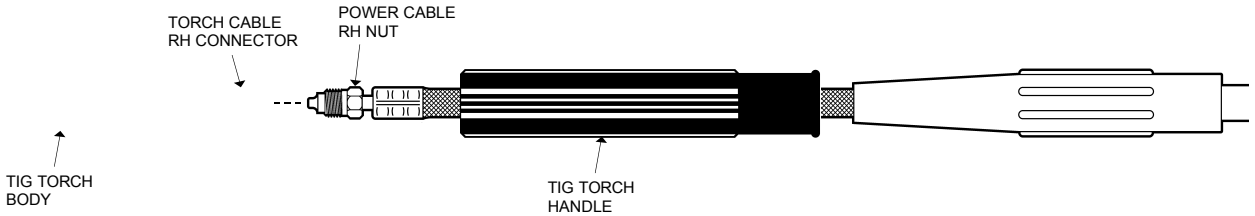


Fig. 3

