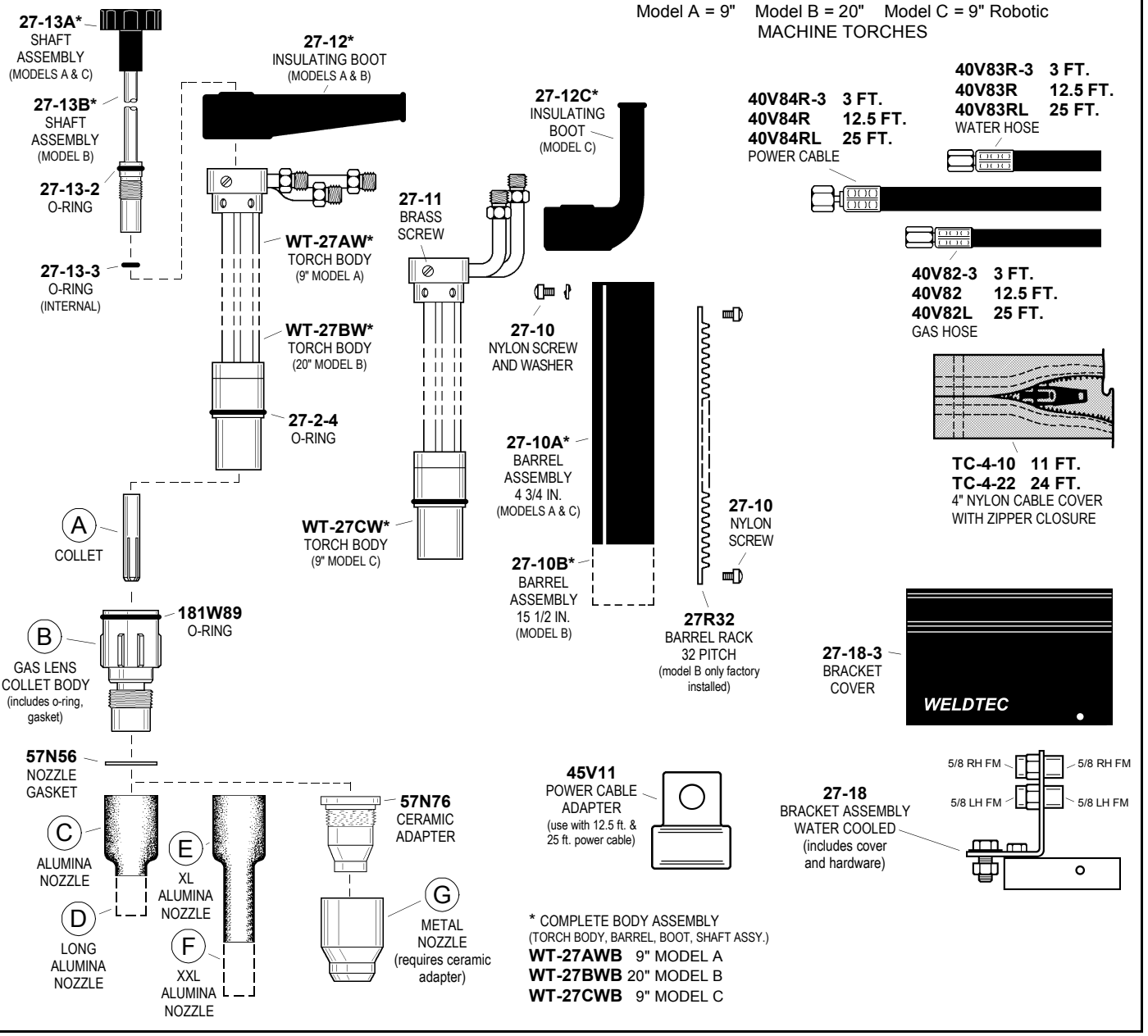
WeldTec® REPLACEMENT PARTS

WT-27AW • WT-27BW • WT-27CW

WATER COOLED • 500 AMPS

Model A = 9" Model B = 20" Model C = 9" Robotic MACHINE TORCHES



* COMPLETE BODY ASSEMBLY
(TORCH BODY, BARREL, BOOT, SHAFT ASSY.)

WT-27AWB 9" MODEL A
WT-27BWB 20" MODEL B
WT-27CWB 9" MODEL C

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COLLETS • COLLET BODIES • GAS LENS

ITEM	ELECTRODE DIAMETER	1/16 1,6	3/32 2,4	1/8 3,2	5/32 4,0	3/16 4,8	1/4 6,4
A	COLLET	57N46	57N47	57N48	57N49	57N50	57N51
B	GAS LENS COLLET BODY	49V23	49V24	49V25	49V26	49V27	49V28

INDIVIDUAL ACCESSORY KITS

AK-27-18 INCLUDES: 1/8 COLLET AND GAS LENS COLLET BODY, 1 - #10 NOZZLE, 2 - #12 NOZZLES, 1/8 X 7" TUNGSTEN ELECTRODE.

GAS NOZZLES

ITEM	NO. SIZE	LENGTH	6 3/8"	7 7/16"	8 1/2"	10 5/8"	12 3/4"	15 15/16"
C	ALUMINA LG. DIA. GAS LENS	1 7/8"	57N75	—	57N74	53N88	53N87	53N89
D	LONG ALUMINA	2 3/4"	57N75L	—	57N74L	53N88L	53N87L	—
E	XL ALUMINA	3 1/4"	57N75XL	—	57N74XL	53N88XL	53N87XL	—
F	XXL ALUMINA	4 3/4"	57N75XXL	—	57N74XXL	53N88XXL	53N87XXL	—
G	METAL	1 13/16"	—	—	—	57N78	57N77	—

* #15 53N89 15/16" ID X 17/8" Long

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