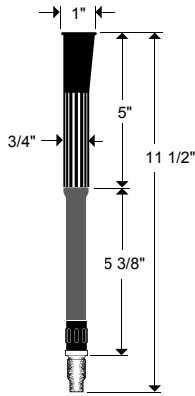


## REPLACEMENT PARTS

**WT-25**  
PENCIL, FLEX  
225 AMPS • WATER COOLED

SEE GUIDE FOR ADDITIONAL TORCH FRONT END OPTIONS



MAXIMUM ELECTRODE LENGTH  
2 3/8" (60 mm)

### OPTIONAL HANDLE

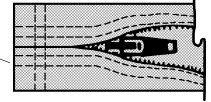


H-100 HANDLE



H-100B HANDLE - STANDARD

TC-3-10Z 11 FT.  
TC-3-22Z 24 FT.  
3" NYLON CABLE COVER WITH ZIPPER CLOSURE  
(See Cable Covers For Options)



45V07R 12.5 FT.  
45V08R 25 FT.  
WATER HOSE - RUBBER

45V09R 12.5 FT.  
45V10R 25 FT.  
GAS HOSE - RUBBER



45V03R 12.5 FT.  
45V04R 25 FT.  
POWER CABLE - RUBBER

45V09 12.5 FT.  
45V10 25 FT.  
GAS HOSE - VINYL

45V07 12.5 FT.  
45V08 25 FT.  
WATER HOSE - VINYL

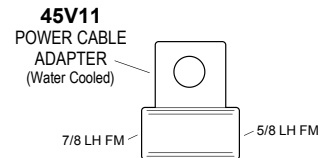
45V03 12.5 FT.  
45V04 25 FT.  
POWER CABLE - VINYL

9P-H HEAD  
WT-25 TORCH BODY  
(Includes 9P-H Head)

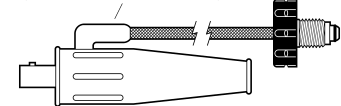
- A COLLET
- B COLLET BODY
- G ALUMINA NOZZLE
- H LONG NOZZLE
- I EX. LONG NOZZLE
- J ALUMINA GAS LENS NOZZLE

- 598882 GASKET
- C GAS LENS COLLET BODY
- D MEDIUM GAS LENS COLLET BODY
- K ALUMINA MED. DIA. GAS LENS NOZZLE

- 54N63-20 GAS LENS GASKET
- E LARGE DIA. GAS LENS COLLET
- F LARGE DIA. GAS LENS COLLET BODY
- L ALUMINA LG. DIA. GAS LENS NOZZLE



QUICK CONNECTOR  
(See Quick Connector Guide)



COPYRIGHT 1994 - 2015 TEC WELDING PRODUCTS, INC.

### COLLETS • COLLET BODIES • GAS LENS

ITEM	ELECTRODE DIAMETER	.020 0,5	.040 1,0	1/16 1,6	3/32 2,4	1/8 3,2
A	COLLET	13N20	13N21	13N22	13N23	13N24
B	COLLET BODY	13N25	13N26	13N27	13N28	13N29
C	GAS LENS	45V41	45V42	45V43	45V44	45V45
D	MED. DIA. GAS LENS	—	—	45V35SW	45V36SW	45V37SW
E	LG. DIA. GAS LENS COLLET	13N20L	13N21L	13N22L	13N23L	13N24L
F	LG. DIA. GAS LENS	45V0204S		45V116S	45V64S	995795S

### GAS NOZZLES

ITEM	NO. SIZE	3 3/16"	4 1/4"	5 5/16"	6 3/8"	7 7/16"	8 1/2"	10 5/8"	11 11/16"	12 3/4"
G	ALUMINA	—	13N08	13N09	13N10	13N11	13N12	13N13	—	—
H	LONG 17/8"	796F70A	796F71A	796F72A	796F73A	—	—	—	—	—
I	EX. LONG 2 1/2"	796F74A	796F75A	796F76A	796F77A	—	—	—	—	—
J	ALUMINA GAS LENS	—	53N58	53N59	53N60	53N61	53N61S	—	—	—
K	ALUMINA MED. DIA. GAS LENS	—	—	—	54N16SW	54N15SW	54N14SW	54N12SW	54N19	—
L	ALUMINA LG. DIA. GAS LENS	—	—	—	57N75	—	57N74	53N88	—	53N87*

Specifications and descriptions subject to change without notice.

\* #15 53N89 15/16" ID X 1 7/8" Long