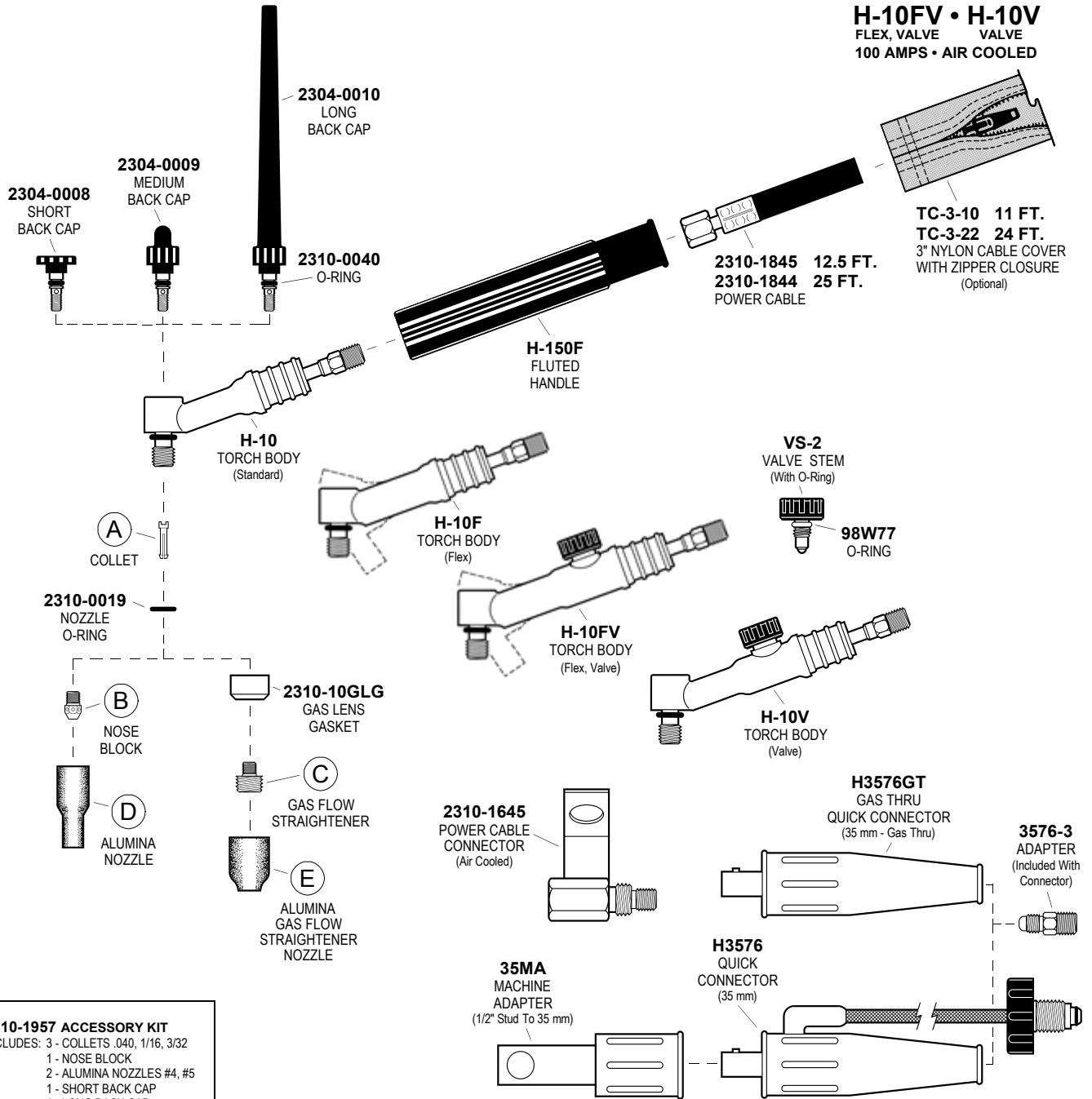


## REPLACEMENT PARTS

## HELIWELD MODELS

**H-10 • H-10F**  
STANDARD FLEX  
**H-10FV • H-10V**  
FLEX, VALVE VALVE  
100 AMPS • AIR COOLED



**2310-1957 ACCESSORY KIT**  
INCLUDES: 3 - COLLETS .040, 1/16, 3/32  
1 - NOSE BLOCK  
2 - ALUMINA NOZZLES #4, #5  
1 - SHORT BACK CAP  
1 - LONG BACK CAP

COPYRIGHT 2004 - 2015 TEC WELDING PRODUCTS, INC.

### COLLETS • NOSE BLOCK • GAS STRAIGHTENERS

ITEM	ELECTRODE DIAMETER	.020 0,5	.040 1,0	1/16 1,6	3/32 2,4	1/8 3,2
A	COLLET	2304-0138	2304-0137	2304-0136	2304-0135	2304-0068
B	NOSE BLOCK	2310-1810				
C	GAS FLOW STRAIGHTENER	2304-0187A		2304-0188A	2304-0189A	

### GAS NOZZLES

ITEM	NO. SIZE	4 1/4"	5 5/16"	6 3/8"	7 7/16"	8 1/2"
D	ALUMINA	2304-0069	2304-0070	2304-0073	2304-0074	—
E	ALUMINA	53N58	53N59	53N60	53N61	53N61S