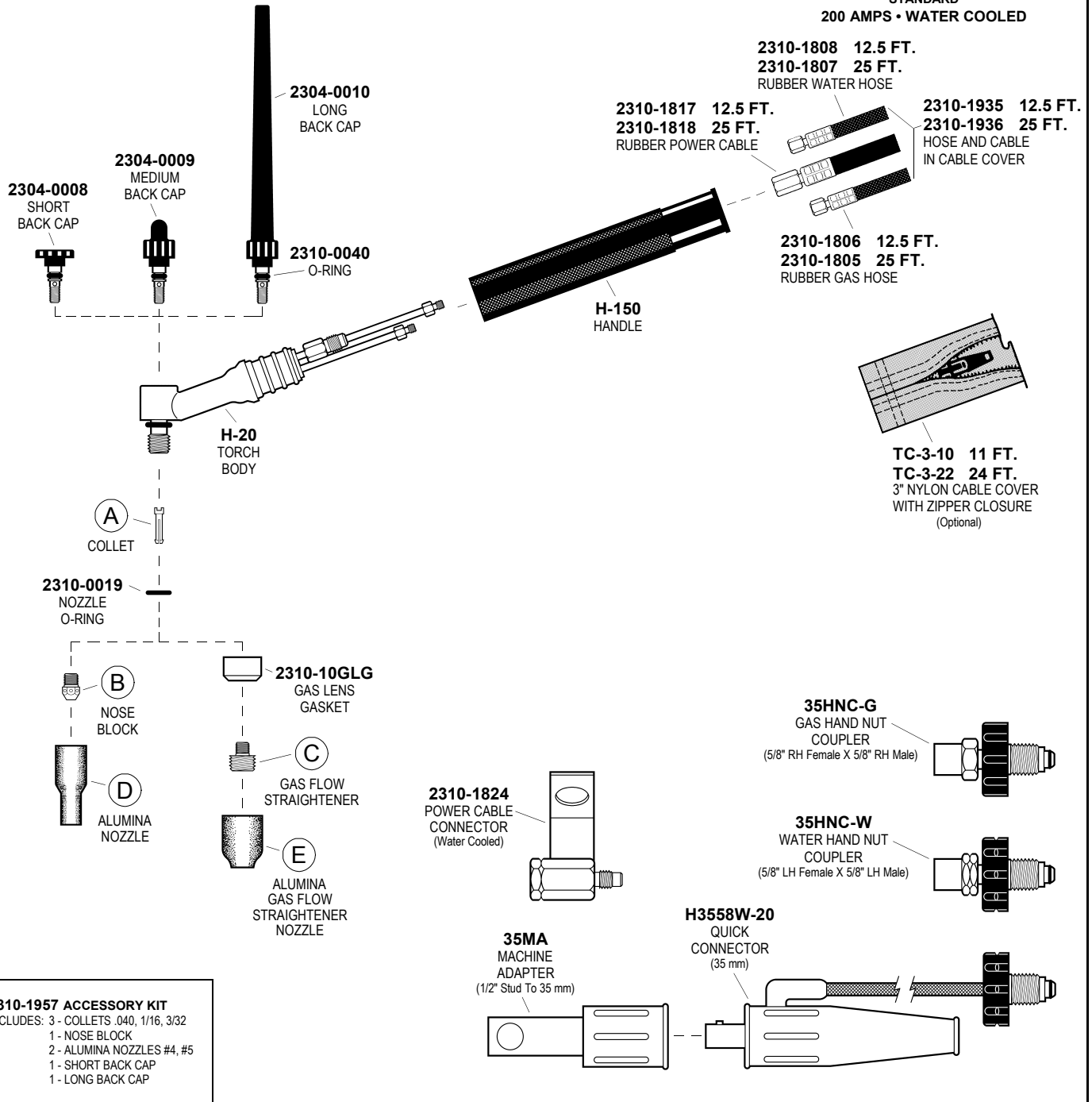


REPLACEMENT PARTS

HELIWELD MODELS

H-20 STANDARD

200 AMPS • WATER COOLED



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COLLETS • NOSE BLOCK • GAS STRAIGHTENERS

ITEM	ELECTRODE DIAMETER	.020 0,5	.040 1,0	1/16 1,6	3/32 2,4	1/8 3,2
A	COLLET	2304-0138	2304-0137	2304-0136	2304-0135	2304-0068
B	NOSE BLOCK	2310-1810				
C	GAS FLOW STRAIGHTENER	2304-0187A		2304-0188A	2304-0189A	

GAS NOZZLES

ITEM	NO. SIZE	4 1/4"	5 5/16"	6 3/8"	7 7/16"	8 1/2"
D	ALUMINA	2304-0069	2304-0070	2304-0073	2304-0074	—
E	ALUMINA	53N58	53N59	53N60	53N61	53N61S